

CoroDrill® 880

Wisselplaatboren

ISO toepassingsgebied



Voordelen en kenmerken voor gatdiameters 12,00–63,50 mm

- Tot 100% hogere productiviteit
- Nauwe gattolerantie en verbeterde oppervlakteafwerking
- Vier zuivere snijkanten met wipertechnologie
- Sterk boorlichaam met centrale en perifere wisselplaten die zich kenmerkt door de unieke Step Technology™ voor een perfecte snijkraftbalans
- Uitstekende spaanverwijdering



Voordelen en kenmerken voor gatdiameters 65,00–84,00 mm

- Veilig en betrouwbaar boren dankzij een robuust boorlichaam met een stijve cassettekoppeling
- Uitstekende spaanbeheersing en -verwijdering
- Uitmuntende flexibiliteit – één boorlichaam voor vijf diameterafmetingen dankzij het verwisselbare cassettesysteem
- Een betaalbare en gebruiksvriendelijke oplossing met verwisselbare cassettes voor wisselplaten



www.sandvik.coromant.com/corodril880

Boorbodies

- Koppelingen:
- Coromant Capto®
 - Cilindrische schacht
 - VL koppeling

Wisselplaten

- Wisselplaten met geoptimaliseerde geometrieën voor alle materialen

2 – 3 x DC

Diameterbereik, mm	12.00-43.99	44.00-52.99	53.00-63.50
Gattolerantie, mm	0/+0.25	0/+0.28	0/+0.30



J36



J42



N6

CoroDrill® 880

Geometrie overzicht

Geometrie	Informatie over geometrieën
LM 	<ul style="list-style-type: none"> - Eerste keuze in koolstofarm staal - Een veelzijdige geometrie met een all-around spaanbreker - Werkt het beste bij lage tot gemiddelde voedingen - Biedt lage snijkrachten
GR 	<ul style="list-style-type: none"> - Eerste keuze in gelegeerd staal en gietijzer - Werkt het beste bij gemiddelde tot hoge voedingen
MS 	<ul style="list-style-type: none"> - Eerste keuze in roestvast staal en non-ferro materialen - Scherpe snijkant waardoor lage snijkrachten mogelijk zijn
GM 	<ul style="list-style-type: none"> - Lage snijkrachten - Lage tot gemiddelde voeding

Hardmetaalsoort-overzicht

4334

- Eerste keuze onder normale omstandigheden in ISO P en K
- Aanvullende keuze in stabiele ISO M toepassingen

4324

- Slijtvaste keuze voor ISO P en K

4344

- Veilige soort die werkt in alle typen materialen

2044

- Eerste keuze in ISO M
- Aanvullende keuze in ISO S

N124

- Diamant-coating
- Eerste keuze in ISO N

H13A

- Ongecoate soort

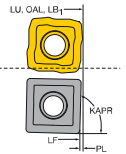
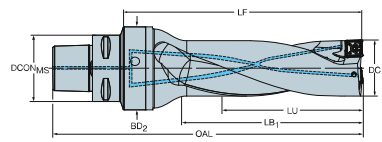
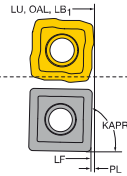
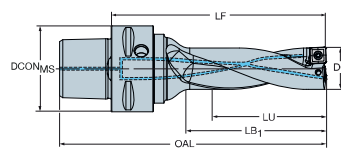
CoroDrill® 880 wisselplaatboor

Coromant Capto®

DSGN

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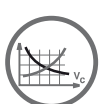
										Afmetingen, mm									
DC			LU	CZC _{MS}	ADJLX	TCHAL	TCHAU	DSGN	Bestelnummer	DCON _{MS}	LF	OAL	LB ₁	BD ₂	PL	KAPR	BAR	KG	RPMX
12.00	01C	01P	36.00	C4	0.25	0.00	0.25	1	880-D1200C4-03	40.00	70.61	95.00	39.00		0.38	79°	10	0.343	33000
12.50	01C	01P	38.00	C4	0.25	0.00	0.25	1	880-D1250C4-03	40.00	72.61	97.00	40.00		0.38	79°	10	0.320	33000
12.70	01C	01P	38.00	C4	0.25	0.00	0.25	1	880-D1270C4-03	40.00	73.61	98.00	41.00		0.38	79°	10	0.352	33000
			38.00	C5	0.25	0.00	0.25	1	880-D1270C5-03	50.00	73.61	104.00	41.00		0.38	79°	10	0.570	33000
			38.00	C6	0.25	0.00	0.25	1	880-D1270C6-03	63.00	75.61	114.00	41.00		0.38	79°	10	0.900	33000
13.00	01C	01P	39.00	C4	0.25	0.00	0.25	1	880-D1300C4-03	40.00	74.61	99.00	42.00		0.38	79°	10	0.345	33000
			39.00	C5	0.25	0.00	0.25	1	880-D1300C5-03	50.00	74.61	105.00	42.00		0.38	79°	10	0.570	33000
13.50	01C	01P	41.00	C4	0.25	0.00	0.25	1	880-D1350C4-03	40.00	76.61	101.00	44.00		0.38	79°	10	0.355	33000
			41.00	C6	0.25	0.00	0.25	1	880-D1350C6-03	63.00	78.61	117.00	44.00		0.38	79°	10	0.900	33000
14.00	02C	02P	42.00	C4	0.50	0.00	0.25	1	880-D1400C4-03	40.00	77.67	102.00	45.00		0.32	88°	10	0.351	33000
			42.00	C5	0.50	0.00	0.25	1	880-D1400C5-03	50.00	77.67	108.00	45.00		0.32	88°	10	0.572	33000
			42.00	C6	0.50	0.00	0.25	1	880-D1400C6-03	63.00	79.67	118.00	45.00		0.32	88°	10	0.900	33000
14.50	02C	02P	44.00	C4	0.45	0.00	0.25	1	880-D1450C4-03	40.00	79.67	104.00	46.00		0.32	88°	10	0.356	33000
15.00	02C	02P	45.00	C4	0.40	0.00	0.25	1	880-D1500C4-03	40.00	81.67	106.00	48.00		0.32	88°	10	0.358	33000
			45.00	C5	0.40	0.00	0.25	1	880-D1500C5-03	50.00	81.67	112.00	48.00		0.32	88°	10	0.579	33000
			45.00	C6	0.40	0.00	0.25	1	880-D1500C6-03	63.00	83.67	122.00	48.00		0.32	88°	10	0.900	33000
15.50	02C	02P	47.00	C4	0.30	0.00	0.25	1	880-D1550C4-03	40.00	83.66	108.00	50.00		0.33	88°	10	0.363	33000
			47.00	C5	0.30	0.00	0.25	1	880-D1550C5-03	50.00	83.66	114.00	50.00		0.33	88°	10	0.584	33000
			47.00	C6	0.30	0.00	0.25	1	880-D1550C6-03	63.00	85.66	124.00	50.00		0.33	88°	10	0.900	33000
16.00	02C	02P	48.00	C4	0.30	0.00	0.25	1	880-D1600C4-03	40.00	85.66	110.00	51.00		0.33	88°	10	0.369	33000
			48.00	C5	0.30	0.00	0.25	1	880-D1600C5-03	50.00	85.66	116.00	51.00		0.33	88°	10	0.590	33000
			48.00	C6	0.30	0.00	0.25	1	880-D1600C6-03	63.00	87.66	126.00	51.00		0.33	88°	10	0.909	33000
16.50	03C	03P	50.00	C4	0.60	0.00	0.25	1	880-D1650C4-03	40.00	87.63	112.00	53.00		0.36	88°	10	0.377	30000
			50.00	C5	0.60	0.00	0.25	1	880-D1650C5-03	50.00	87.63	118.00	53.00		0.36	88°	10	0.596	30000
17.00	03C	03P	51.00	C4	0.60	0.00	0.25	1	880-D1700C4-03	40.00	88.63	113.00	54.00		0.36	88°	10	0.379	30000
			51.00	C5	0.60	0.00	0.25	1	880-D1700C5-03	50.00	88.63	119.00	54.00		0.36	88°	10	0.601	30000
			51.00	C6	0.60	0.00	0.25	1	880-D1700C6-03	63.00	90.63	129.00	54.00		0.36	88°	10	0.919	30000
17.50	03C	03P	53.00	C4	0.50	0.00	0.25	1	880-D1750C4-03	40.00	91.62	116.00	56.00		0.37	88°	10	0.411	30000
			53.00	C5	0.50	0.00	0.25	1	880-D1750C5-03	50.00	91.62	122.00	56.00		0.37	88°	10	0.638	30000
			53.00	C6	0.50	0.00	0.25	1	880-D1750C6-03	63.00	93.62	132.00	56.00		0.37	88°	10	0.976	30000
18.00	03C	03P	54.00	C4	0.40	0.00	0.25	1	880-D1800C4-03	40.00	92.62	117.00	57.00		0.37	88°	10	0.416	30000
			54.00	C5	0.40	0.00	0.25	1	880-D1800C5-03	50.00	92.62	123.00	57.00		0.37	88°	10	0.642	30000
			54.00	C6	0.40	0.00	0.25	1	880-D1800C6-03	63.00	94.62	133.00	57.00		0.37	88°	10	1.000	30000
18.50	03C	03P	56.00	C4	0.40	0.00	0.25	1	880-D1850C4-03	40.00	94.62	119.00	59.00		0.37	88°	10	0.419	30000
			56.00	C5	0.40	0.00	0.25	1	880-D1850C5-03	50.00	94.62	125.00	59.00		0.37	88°	10	0.646	30000
19.00	03C	03P	57.00	C4	0.30	0.00	0.25	1	880-D1900C4-03	40.00	95.61	120.00	60.00		0.38	88°	10	0.424	30000
			57.00	C5	0.30	0.00	0.25	1	880-D1900C5-03	50.00	95.61	126.00	60.00		0.38	88°	10	0.651	30000
			57.00	C6	0.30	0.00	0.25	1	880-D1900C6-03	63.00	97.61	136.00	60.00		0.38	88°	10	1.000	30000
19.50	03C	03P	59.00	C4	0.30	0.00	0.25	1	880-D1950C4-03	40.00	98.61	123.00	62.00		0.38	88°	10	0.436	30000
			59.00	C5	0.30	0.00	0.25	1	880-D1950C5-03	50.00	98.61	129.00	62.00		0.38	88°	10	0.658	30000
20.00	04C	04P	60.00	C4	0.90	0.00	0.25	1	880-D2000C4-03	40.00	100.56	125.00	64.00		0.43	88°	10	0.437	21500
			60.00	C5	0.90	0.00	0.25	1	880-D2000C5-03	50.00	100.56	131.00	64.00		0.43	88°	10	0.662	21500
			60.00	C6	0.90	0.00	0.25	1	880-D2000C6-03	63.00	102.56	141.00	64.00		0.43	88°	10	1.000	21500
21.00	04C	04P	63.00	C4	0.80	0.00	0.25	1	880-D2100C4-03	40.00	103.56	128.00	66.00		0.43	88°	10	0.400	21500
			63.00	C5	0.80	0.00	0.25	1	880-D2100C5-03	50.00	103.56	134.00	66.00		0.43	88°	10	0.673	21500
			63.00	C6	0.80	0.00	0.25	1	880-D2100C6-03	63.00	105.56	144.00	66.00		0.43	88°	10	1.012	21500
22.00	04C	04P	66.00	C4	0.60	0.00	0.25	1	880-D2200C4-03	40.00	106.55	131.00	69.00		0.44	88°	10	0.438	21500
			66.00	C5	0.60	0.00	0.25	1	880-D2200C5-03	50.00	106.55	137.00	69.00		0.44	88°	10	0.688	21500
			66.00	C6	0.60	0.00	0.25	1	880-D2200C6-03	63.00	108.55	147.00	69.00		0.44	88°	10	1.029	21500
23.00	04C	04P	69.00	C4	0.50	0.00	0.25	1	880-D2300C4-03	40.00	110.54	135.00	72.00		0.45	88°	10	0.480	21500
			69.00	C5	0.50	0.00	0.25	1	880-D2300C5-03	50.00	110.54	141.00	72.00		0.45	88°	10	0.711	21500
			69.00	C6	0.50	0.00	0.25	1	880-D2300C6-03	63.00	112.54	151.00	72.00		0.45	88°	10	1.048	21500
24.00	05C	05P	72.00	C4	1.10	0.00	0.25	1	880-D2400C4-03	40.00	114.49	139.00	76.00		0.50	88°	10	0.505	16000
			72.00	C5	1.10	0.00	0.25	1	880-D2400C5-03	50.00	114.49	145.00	76.00		0.50	88°	10	0.730	16000
			72.00	C6	1.10	0.00	0.25	1	880-D2400C6-03	63.00	116.49	155.00	76.00		0.50	88°	10	1.070	16000



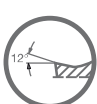
J42



L2



J62



J35



N23



N6



N15

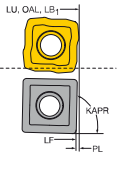
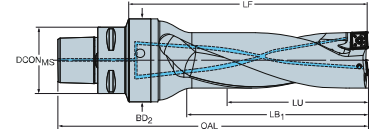
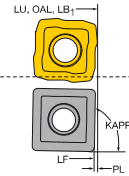
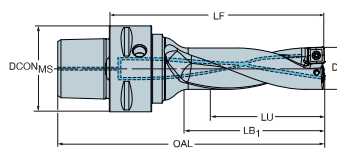
CoroDrill® 880 wisselplaatboor

Coromant Capto®

DSGN

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2



										Afmetingen, mm									
DC			LU	CZC _{MIS}	ADJLX	TCHAL	TCHAU	DSGN	Bestelnummer	DCON _{MIS}	LF	OAL	LB ₁	BD ₂	PL	KAPR	BAR	KG	RPMX
25.00	05C	05P	75.00	C4	1.00	0.00	0.25	1	880-D2500C4-03	40.00	118.48	143.00	79.00		0.51	88°	10	0.526	16000
			75.00	C5	1.00	0.00	0.25	1	880-D2500C5-03	50.00	118.48	149.00	79.00		0.51	88°	10	0.760	16000
			75.00	C6	1.00	0.00	0.25	1	880-D2500C6-03	63.00	120.48	159.00	79.00		0.51	88°	10	1.099	16000
26.00	05C	05P	78.00	C4	0.90	0.00	0.25	1	880-D2600C4-03	40.00	121.47	146.00	81.00		0.52	88°	10	0.596	16000
			78.00	C5	0.90	0.00	0.25	1	880-D2600C5-03	50.00	121.47	152.00	81.00		0.52	88°	10	0.822	16000
			78.00	C6	0.90	0.00	0.25	1	880-D2600C6-03	63.00	123.47	162.00	81.00		0.52	88°	10	1.165	16000
27.00	05C	05P	81.00	C4	0.70	0.00	0.25	1	880-D2700C4-03	40.00	124.46	149.00	84.00		0.53	88°	10	0.623	16000
			81.00	C5	0.70	0.00	0.25	1	880-D2700C5-03	50.00	124.46	155.00	84.00		0.53	88°	10	0.851	16000
			81.00	C6	0.70	0.00	0.25	1	880-D2700C6-03	63.00	126.46	165.00	84.00		0.53	88°	10	1.188	16000
28.00	05C	05P	84.00	C4	0.60	0.00	0.25	1	880-D2800C4-03	40.00	128.46	153.00	87.00		0.53	88°	10	0.665	16000
			84.00	C5	0.60	0.00	0.25	1	880-D2800C5-03	50.00	128.46	159.00	87.00		0.53	88°	10	0.897	16000
			84.00	C6	0.60	0.00	0.25	1	880-D2800C6-03	63.00	130.46	169.00	87.00		0.53	88°	10	1.229	16000
29.00	05C	05P	87.00	C4	0.50	0.00	0.25	1	880-D2900C4-03	40.00	131.45	156.00	90.00		0.54	88°	10	0.696	16000
			87.00	C5	0.50	0.00	0.25	1	880-D2900C5-03	50.00	131.45	162.00	90.00		0.54	88°	10	0.930	16000
			87.00	C6	0.50	0.00	0.25	1	880-D2900C6-03	63.00	133.45	172.00	90.00		0.54	88°	10	1.264	16000
30.00	06C	06P	90.00	C4	1.12	0.00	0.25	1	880-D3000C4-03	40.00	136.41	161.00	94.00		0.58	88°	10	0.679	16000
			90.00	C5	1.12	0.00	0.25	1	880-D3000C5-03	50.00	136.41	167.00	94.00		0.58	88°	10	0.920	16000
			90.00	C6	1.12	0.00	0.25	1	880-D3000C6-03	63.00	138.41	177.00	94.00		0.58	88°	10	1.220	16000
31.00	06C	06P	93.00	C5	0.99	0.00	0.25	1	880-D3100C5-03	50.00	140.40	171.00	97.00		0.59	88°	10	0.998	16000
			93.00	C6	0.99	0.00	0.25	1	880-D3100C6-03	63.00	142.40	181.00	97.00		0.59	88°	10	1.350	16000
			96.00	C5	0.87	0.00	0.25	1	880-D3200C5-03	50.00	143.39	174.00	100.00		0.60	88°	10	1.020	16000
32.00	06C	06P	96.00	C6	0.87	0.00	0.25	1	880-D3200C6-03	63.00	145.39	184.00	100.00		0.60	88°	10	1.360	16000
			99.00	C5	0.75	0.00	0.25	1	880-D3300C5-03	50.00	147.38	178.00	103.00		0.61	88°	10	1.040	16000
			99.00	C6	0.75	0.00	0.25	1	880-D3300C6-03	63.00	149.38	188.00	103.00		0.61	88°	10	1.429	16000
34.00	06C	06P	102.00	C5	0.62	0.00	0.25	1	880-D3400C5-03	50.00	150.37	181.00	106.00		0.62	88°	10	1.060	16000
			102.00	C6	0.62	0.00	0.25	1	880-D3400C6-03	63.00	152.37	191.00	106.00		0.62	88°	10	1.465	16000
			105.00	C5	0.50	0.00	0.25	1	880-D3500C5-03	50.00	154.37	185.00	109.00		0.62	88°	10	1.160	16000
35.00	06C	06P	105.00	C6	0.50	0.00	0.25	1	880-D3500C6-03	63.00	156.37	195.00	109.00		0.62	88°	10	1.519	16000
			108.00	C5	1.38	0.00	0.25	1	880-D3600C5-03	50.00	158.32	189.00	112.00		0.67	88°	10	1.175	16000
			108.00	C6	1.38	0.00	0.25	1	880-D3600C6-03	63.00	160.32	199.00	112.00		0.67	88°	10	1.516	16000
37.00	07C	07P	111.00	C5	1.25	0.00	0.25	1	880-D3700C5-03	50.00	161.31	192.00	115.00		0.68	88°	10	1.213	16000
			111.00	C6	1.25	0.00	0.25	1	880-D3700C6-03	63.00	163.31	202.00	115.00		0.68	88°	10	1.560	16000
			114.00	C5	1.13	0.00	0.25	1	880-D3800C5-03	50.00	165.31	196.00	118.00		0.68	88°	10	1.240	16000
38.00	07C	07P	114.00	C6	1.13	0.00	0.25	1	880-D3800C6-03	63.00	167.31	206.00	118.00		0.68	88°	10	1.630	16000
			117.00	C5	1.00	0.00	0.25	1	880-D3900C5-03	50.00	168.30	199.00	121.00		0.69	88°	10	1.305	16000
			117.00	C6	1.00	0.00	0.25	1	880-D3900C6-03	63.00	170.30	209.00	121.00		0.69	88°	10	1.643	16000
40.00	07C	07P	120.00	C5	0.88	0.00	0.25	1	880-D4000C5-03	50.00	172.29	203.00	124.00		0.70	88°	10	1.370	16000
			120.00	C6	0.88	0.00	0.25	1	880-D4000C6-03	63.00	174.29	213.00	124.00		0.70	88°	10	1.716	16000
			123.00	C5	0.75	0.00	0.25	1	880-D4100C5-03	50.00	176.28	207.00	127.00		0.71	88°	10	1.448	16000
41.00	07C	07P	123.00	C6	0.75	0.00	0.25	1	880-D4100C6-03	63.00	178.28	217.00	127.00		0.71	88°	10	1.800	16000
			126.00	C5	0.63	0.00	0.25	2	880-D4200C5-03M1	50.00	199.27	230.00	130.00	62.50	0.72	88°	10	2.110	16000
			126.00	C6	0.63	0.00	0.25	1	880-D4200C6-03M1	63.00	199.27	238.00	130.00		0.72	88°	10	2.418	16000
43.00	07C	07P	129.00	C5	0.50	0.00	0.25	2	880-D4300C5-03M1	50.00	203.30	234.00	133.00	62.50	0.69	88°	10	2.139	16000
			129.00	C6	0.50	0.00	0.25	1	880-D4300C6-03M1	63.00	203.30	242.00	133.00		0.69	88°	10	2.458	16000

Reserve onderdelen	
DC	Wisselplaat-schroef
12.70-16.00	01-02 5513 020-87
16.50-19.50	03 5513 020-33
20.00-23.00	04 5513 020-58
24.00-29.00	05 5513 020-57
30.00-42.00	06-07 416.1-833

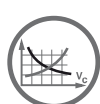
Ga voor de complete lijst van reserveonderdelen naar www.sandvik.coromant.com



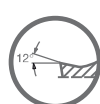
J42



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J35



N23



N6



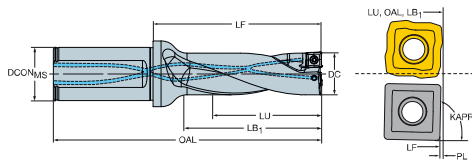
N15



CoroDrill® 880 wisselplaatboor

Cilindrische schacht met plat vlak volgens ISO 9766

Inwendige koelvloeistoftoevoer



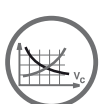
								Afmetingen, mm									
DC			LU	CZC _{MS}	ADJLX	TCHAL	TCHAU	Bestelnummer	DCON _{MS}	LF	OAL	LB ₁	PL	KAPRI	BAR	KG	RPMX
12.00	01C	01P	24.00	20	0.25	0.00	0.25	880-D1200L20-02	20.00	38.61	89.00	27.00	0.38	79°	10	0.189	33000
			36.00	20	0.25	0.00	0.25	880-D1200L20-03	20.00	50.61	101.00	39.00	0.38	79°	10	0.200	33000
12.50	01C	01P	25.00	20	0.25	0.00	0.25	880-D1250L20-02	20.00	40.61	91.00	28.00	0.38	79°	10	0.200	33000
			38.00	20	0.25	0.00	0.25	880-D1250L20-03	20.00	52.61	103.00	40.00	0.38	79°	10	0.198	33000
12.70	01C	01P	25.00	20	0.25	0.00	0.25	880-D1270L20-02	20.00	40.61	91.00	28.00	0.38	79°	10	0.200	33000
			38.00	20	0.25	0.00	0.25	880-D1270L20-03	20.00	53.61	104.00	41.00	0.38	79°	10	0.200	33000
13.00	01C	01P	26.00	20	0.25	0.00	0.25	880-D1300L20-02	20.00	41.61	92.00	29.00	0.38	79°	10	0.194	33000
			39.00	20	0.25	0.00	0.25	880-D1300L20-03	20.00	54.61	105.00	42.00	0.38	79°	10	0.202	33000
13.50	01C	01P	27.00	20	0.25	0.00	0.25	880-D1350L20-02	20.00	42.61	93.00	30.00	0.38	79°	10	0.200	33000
			41.00	20	0.25	0.00	0.25	880-D1350L20-03	20.00	55.61	106.00	43.00	0.38	79°	10	0.204	33000
14.00	02C	02P	28.00	20	0.50	0.00	0.25	880-D1400L20-02	20.00	43.67	94.00	31.00	0.32	88°	10	0.200	33000
			42.00	20	0.50	0.00	0.25	880-D1400L20-03	20.00	57.67	108.00	45.00	0.32	88°	10	0.211	33000
14.50	02C	02P	29.00	20	0.45	0.00	0.25	880-D1450L20-02	20.00	45.67	96.00	32.00	0.32	88°	10	0.210	33000
			44.00	20	0.45	0.00	0.25	880-D1450L20-03	20.00	59.67	110.00	46.00	0.32	88°	10	0.217	33000
15.00	02C	02P	30.00	20	0.40	0.00	0.25	880-D1500L20-02	20.00	46.67	97.00	33.00	0.32	88°	10	0.212	33000
			45.00	20	0.40	0.00	0.25	880-D1500L20-03	20.00	61.67	112.00	48.00	0.32	88°	10	0.210	33000
15.50	02C	02P	31.00	20	0.30	0.00	0.25	880-D1550L20-02	20.00	48.66	99.00	35.00	0.33	88°	10	0.208	33000
			47.00	20	0.30	0.00	0.25	880-D1550L20-03	20.00	63.66	114.00	50.00	0.33	88°	10	0.225	33000
16.00	02C	02P	32.00	20	0.30	0.00	0.25	880-D1600L20-02	20.00	50.66	101.00	36.00	0.33	88°	10	0.215	33000
			48.00	20	0.30	0.00	0.25	880-D1600L20-03	20.00	65.66	116.00	51.00	0.33	88°	10	0.229	33000
16.50	03C	03P	33.00	20	0.60	0.00	0.25	880-D1650L20-02	20.00	51.63	102.00	37.00	0.36	88°	10	0.224	33000
			50.00	20	0.60	0.00	0.25	880-D1650L20-03	20.00	67.63	118.00	53.00	0.36	88°	10	0.235	30000
17.00	03C	03P	34.00	20	0.60	0.00	0.25	880-D1700L20-02	20.00	52.63	103.00	38.00	0.36	88°	10	0.225	33000
			51.00	20	0.60	0.00	0.25	880-D1700L20-03	20.00	68.63	119.00	54.00	0.36	88°	10	0.232	30000
17.50	03C	03P	35.00	25	0.50	0.00	0.25	880-D1750L25-02	25.00	54.62	111.00	39.00	0.37	88°	10	0.347	33000
			53.00	25	0.50	0.00	0.25	880-D1750L25-03	25.00	71.62	128.00	56.00	0.37	88°	10	0.362	30000
18.00	03C	03P	36.00	25	0.40	0.00	0.25	880-D1800L25-02	25.00	55.62	112.00	40.00	0.37	88°	10	0.352	33000
			54.00	25	0.40	0.00	0.25	880-D1800L25-03	25.00	72.62	129.00	57.00	0.37	88°	10	0.363	30000
18.50	03C	03P	37.00	25	0.40	0.00	0.25	880-D1850L25-02	25.00	56.62	113.00	41.00	0.37	88°	10	0.354	33000
			56.00	25	0.40	0.00	0.25	880-D1850L25-03	25.00	74.62	131.00	59.00	0.37	88°	10	0.369	30000
19.00	03C	03P	38.00	25	0.30	0.00	0.25	880-D1900L25-02	25.00	57.61	114.00	42.00	0.38	88°	10	0.359	33000
			57.00	25	0.30	0.00	0.25	880-D1900L25-03	25.00	75.61	132.00	60.00	0.38	88°	10	0.375	30000
19.50	03C	03P	39.00	25	0.30	0.00	0.25	880-D1950L25-02	25.00	59.61	116.00	43.00	0.38	88°	10	0.371	33000
			59.00	25	0.30	0.00	0.25	880-D1950L25-03	25.00	78.61	135.00	62.00	0.38	88°	10	0.387	30000
20.00	04C	04P	40.00	25	0.90	0.00	0.25	880-D2000L25-02	25.00	60.56	117.00	44.00	0.43	88°	10	0.367	21500
			60.00	25	0.90	0.00	0.25	880-D2000L25-03	25.00	80.56	137.00	64.00	0.43	88°	10	0.340	21500
20.50	04C	04P	62.00	25	0.80	0.00	0.25	880-D2050L25-03	25.00	81.56	138.00	65.00	0.43	88°	10	0.392	21500
			20.90	04C	04P	63.00	25	0.80	0.00	0.25	880-D2090L25-03	25.00	83.56	140.00	66.00	0.43	88°
21.00	04C	04P	42.00	25	0.80	0.00	0.25	880-D2100L25-02	25.00	63.56	120.00	46.00	0.43	88°	10	0.382	21500
			63.00	25	0.80	0.00	0.25	880-D2100L25-03	25.00	83.56	140.00	66.00	0.43	88°	10	0.396	21500
21.50	04C	04P	65.00	25	0.70	0.00	0.25	880-D2150L25-03	25.00	85.55	142.00	68.00	0.44	88°	10	0.404	21500
			22.00	04C	04P	44.00	25	0.60	0.00	0.25	880-D2200L25-02	25.00	65.55	122.00	48.00	0.44	88°
22.00	04C	04P	66.00	25	0.60	0.00	0.25	880-D2200L25-03	25.00	86.55	143.00	69.00	0.44	88°	10	0.423	21500
			22.50	04C	04P	68.00	25	0.50	0.00	0.25	880-D2250L25-03	25.00	89.54	146.00	71.00	0.45	88°
23.00	04C	04P	46.00	25	0.50	0.00	0.25	880-D2300L25-02	25.00	68.54	125.00	50.00	0.45	88°	10	0.403	21500
			69.00	25	0.50	0.00	0.25	880-D2300L25-03	25.00	90.54	147.00	72.00	0.45	88°	10	0.448	21500
23.50	04C	04P	71.00	25	0.40	0.00	0.25	880-D2350L25-03	25.00	92.54	149.00	74.00	0.45	88°	10	0.443	21500
			23.90	04C	04P	72.00	25	0.30	0.00	0.25	880-D2390L25-03	25.00	94.53	151.00	76.00	0.46	88°
24.00	05C	05P	48.00	25	1.10	0.00	0.25	880-D2400L25-02	25.00	70.49	127.00	52.00	0.50	88°	10	0.340	16000
			72.00	25	1.10	0.00	0.25	880-D2400L25-03	25.00	94.49	151.00	76.00	0.50	88°	10	0.400	16000
24.50	05C	05P	74.00	25	1.00	0.00	0.25	880-D2450L25-03	25.00	96.49	153.00	77.00	0.50	88°	10	0.480	16000
			25.00	05C	05P	50.00	25	1.00	0.00	0.25	880-D2500L25-02	25.00	73.48	130.00	54.00	0.51	88°
25.00	05C	05P	75.00	25	1.00	0.00	0.25	880-D2500L25-03	25.00	98.48	155.00	79.00	0.51	88°	10	0.460	16000



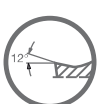
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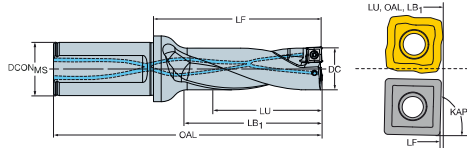


N15

CoroDrill® 880 wisselplaatboor

Cilindrische schacht met plat vlak volgens ISO 9766

Inwendige koelvloeistoftoevoer



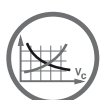
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DC			LU	CZC _{MS}	ADJLX	TCHAL	TCHAU	Bestelnummer	DCON _{MS}	LF	OAL	LB ₁	PL	KAPR	BAR	KG	RPMX		
25.50	05C	05P	77.00	25	0.90	0.00	0.25	880-D2550L25-03	25.00	99.48	156.00	80.00	0.51	88°	10	0.501	16000		
26.00	05C	05P	52.00	32	0.90	0.00	0.25	880-D2600L32-02	32.00	76.47	137.00	56.00	0.52	88°	10	0.650	16000		
			78.00	32	0.90	0.00	0.25	880-D2600L32-03	32.00	101.47	162.00	81.00	0.52	88°	10	0.700	16000		
26.40	05C	05P	79.00	32	0.80	0.00	0.25	880-D2640L32-03	32.00	103.47	164.00	83.00	0.52	88°	10	0.707	16000		
26.50	05C	05P	80.00	32	0.80	0.00	0.25	880-D2650L32-03	32.00	103.47	164.00	83.00	0.52	88°	10	0.717	16000		
27.00	05C	05P	54.00	32	0.70	0.00	0.25	880-D2700L32-02	32.00	78.46	139.00	58.00	0.53	88°	10	0.669	16000		
			81.00	32	0.70	0.00	0.25	880-D2700L32-03	32.00	104.46	165.00	84.00	0.53	88°	10	0.724	16000		
27.50	05C	05P	83.00	32	0.60	0.00	0.25	880-D2750L32-03	32.00	107.46	168.00	86.00	0.53	88°	10	0.761	16000		
28.00	05C	05P	56.00	32	0.60	0.00	0.25	880-D2800L32-02	32.00	81.46	142.00	60.00	0.53	88°	10	0.693	16000		
			84.00	32	0.60	0.00	0.25	880-D2800L32-03	32.00	108.46	169.00	87.00	0.53	88°	10	0.755	16000		
28.50	05C	05P	86.00	32	0.50	0.00	0.25	880-D2850L32-03	32.00	110.45	171.00	89.00	0.54	88°	10	0.770	16000		
29.00	05C	05P	58.00	32	0.50	0.00	0.25	880-D2900L32-02	32.00	83.45	144.00	62.00	0.54	88°	10	0.710	16000		
			87.00	32	0.50	0.00	0.25	880-D2900L32-03	32.00	111.45	172.00	90.00	0.54	88°	10	0.784	16000		
29.40	05C	05P	88.00	32	0.40	0.00	0.25	880-D2940L32-03	32.00	114.44	175.00	92.00	0.55	88°	10	0.845	16000		
29.50	05C	05P	89.00	32	0.40	0.00	0.25	880-D2950L32-03	32.00	114.44	175.00	92.00	0.55	88°	10	0.809	16000		
30.00	06C	06P	60.00	32	1.12	0.00	0.25	880-D3000L32-02	32.00	86.41	147.00	64.00	0.58	88°	10	0.699	16000		
			90.00	32	1.12	0.00	0.25	880-D3000L32-03	32.00	116.41	177.00	94.00	0.58	88°	10	0.990	16000		
30.50	06C	06P	92.00	32	1.05	0.00	0.25	880-D3050L32-03	32.00	117.40	178.00	95.00	0.59	88°	10	0.800	16000		
31.00	06C	06P	62.00	40	0.99	0.00	0.25	880-D3100L40-02	40.00	89.40	160.00	66.00	0.59	88°	10	1.136	16000		
			93.00	40	0.99	0.00	0.25	880-D3100L40-03	40.00	120.40	191.00	97.00	0.59	88°	10	1.210	16000		
31.50	06C	06P	95.00	40	0.93	0.00	0.25	880-D3150L40-03	40.00	121.39	192.00	98.00	0.60	88°	10	1.230	16000		
32.00	06C	06P	64.00	40	0.87	0.00	0.25	880-D3200L40-02	40.00	91.39	162.00	68.00	0.60	88°	10	1.156	16000		
			96.00	40	0.87	0.00	0.25	880-D3200L40-03	40.00	123.39	194.00	100.00	0.60	88°	10	1.252	16000		
32.50	06C	06P	98.00	40	0.81	0.00	0.25	880-D3250L40-03	40.00	125.39	196.00	101.00	0.60	88°	10	1.278	16000		
33.00	06C	06P	66.00	40	0.75	0.00	0.25	880-D3300L40-02	40.00	94.38	165.00	70.00	0.61	88°	10	1.200	16000		
			99.00	40	0.75	0.00	0.25	880-D3300L40-03	40.00	127.38	198.00	103.00	0.61	88°	10	1.303	16000		
33.50	06C	06P	101.00	40	0.68	0.00	0.25	880-D3350L40-03	40.00	129.38	200.00	105.00	0.61	88°	10	1.317	16000		
34.00	06C	06P	68.00	40	0.62	0.00	0.25	880-D3400L40-02	40.00	97.37	168.00	73.00	0.62	88°	10	1.227	16000		
			102.00	40	0.62	0.00	0.25	880-D3400L40-03	40.00	130.37	201.00	106.00	0.62	88°	10	1.340	16000		
34.50	06C	06P	104.00	40	0.56	0.00	0.25	880-D3450L40-03	40.00	133.37	204.00	108.00	0.62	88°	10	1.380	16000		
35.00	06C	06P	70.00	40	0.50	0.00	0.25	880-D3500L40-02	40.00	100.37	171.00	75.00	0.62	88°	10	1.270	16000		
			105.00	40	0.50	0.00	0.25	880-D3500L40-03	40.00	134.37	205.00	109.00	0.62	88°	10	1.400	16000		
35.50	06C	06P	107.00	40	0.44	0.00	0.25	880-D3550L40-03	40.00	136.36	207.00	111.00	0.63	88°	10	1.415	16000		
36.00	07C	07P	72.00	40	1.38	0.00	0.25	880-D3600L40-02	40.00	103.32	174.00	77.00	0.67	88°	10	1.280	16000		
			108.00	40	1.38	0.00	0.25	880-D3600L40-03	40.00	138.32	209.00	112.00	0.67	88°	10	1.397	16000		
37.00	07C	07P	74.00	40	1.25	0.00	0.25	880-D3700L40-02	40.00	104.31	175.00	78.00	0.68	88°	10	1.300	16000		
			111.00	40	1.25	0.00	0.25	880-D3700L40-03	40.00	141.31	212.00	115.00	0.68	88°	10	1.446	16000		
38.00	07C	07P	76.00	40	1.13	0.00	0.25	880-D3800L40-02	40.00	107.31	178.00	80.00	0.68	88°	10	1.349	16000		
			114.00	40	1.13	0.00	0.25	880-D3800L40-03	40.00	145.31	216.00	118.00	0.68	88°	10	1.480	16000		
39.00	07C	07P	78.00	40	1.00	0.00	0.25	880-D3900L40-02	40.00	109.30	180.00	82.00	0.69	88°	10	1.366	16000		
			117.00	40	1.00	0.00	0.25	880-D3900L40-03	40.00	148.30	219.00	121.00	0.69	88°	10	1.535	16000		
40.00	07C	07P	80.00	40	0.88	0.00	0.25	880-D4000L40-02	40.00	112.29	183.00	84.00	0.70	88°	10	1.413	16000		
			120.00	40	0.88	0.00	0.25	880-D4000L40-03	40.00	152.29	223.00	124.00	0.70	88°	10	1.603	16000		
41.00	07C	07P	82.00	40	0.75	0.00	0.25	880-D4100L40-02	40.00	116.28	187.00	87.00	0.71	88°	10	1.480	16000		
			123.00	40	0.75	0.00	0.25	880-D4100L40-03	40.00	156.28	227.00	127.00	0.71	88°	10	1.690	16000		
42.00	07C	07P	84.00	40	0.63	0.00	0.25	880-D4200L40-02	40.00	118.27	189.00	89.00	0.72	88°	10	1.505	16000		
			126.00	40	0.63	0.00	0.25	880-D4200L40-03	40.00	159.27	230.00	130.00	0.72	88°	10	1.740	16000		
43.00	07C	07P	86.00	40	0.50	0.00	0.25	880-D4300L40-02	40.00	121.26	192.00	91.00	0.73	88°	10	1.510	16000		
			129.00	40	0.50	0.00	0.25	880-D4300L40-03	40.00	163.26	234.00	133.00	0.73	88°	10	1.730	16000		
44.00	08C	08P	88.00	40	1.50	0.00	0.28	880-D4400L40-02	40.00	123.23	194.00	93.00	0.76	88°	10	1.510	15000		
			132.00	40	1.50	0.00	0.28	880-D4400L40-03	40.00	166.23	237.00	136.00	0.76	88°	10	1.720	15000		
45.00	08C	08P	90.00	40	1.40	0.00	0.28	880-D4500L40-02	40.00	126.22	197.00	95.00	0.77	88°	10	1.560	15000		
			135.00	40	1.40	0.00	0.28	880-D4500L40-03	40.00	171.22	242.00	140.00	0.77	88°	10	1.800	15000		



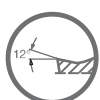
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L2



J62



J35

ISO
13399

N23



N6

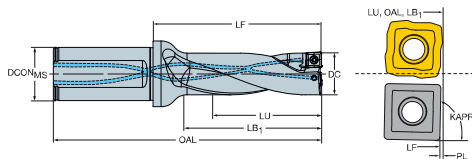


N15

CoroDrill® 880 wisselplaatboor

Cilindrische schacht met plat vlak volgens ISO 9766

Inwendige koelvloeistoftoevoer



Afmetingen, mm

DC			LU	CZC _{MS}	ADJLX	TCHAL	TCHAU	Bestelnummer	DCON _{MS}	LF	OAL	LB ₁	PL	KAPRI	BAR	KG	RPMX
46.00	08C	08P	92.00	40	1.30	0.00	0.28	880-D4600L40-02	40.00	129.22	200.00	97.00	0.78	88°	10	1.610	15000
			138.00	40	1.30	0.00	0.28	880-D4600L40-03	40.00	175.22	246.00	143.00	0.78	88°	10	1.881	15000
47.00	08C	08P	94.00	40	1.10	0.00	0.28	880-D4700L40-02	40.00	131.21	202.00	99.00	0.78	88°	10	1.800	15000
			141.00	40	1.10	0.00	0.28	880-D4700L40-03	40.00	178.21	249.00	146.00	0.78	88°	10	2.140	15000
48.00	08C	08P	96.00	40	1.00	0.00	0.28	880-D4800L40-02	40.00	134.20	205.00	101.00	0.79	88°	10	1.925	15000
			144.00	40	1.00	0.00	0.28	880-D4800L40-03	40.00	182.20	253.00	149.00	0.79	88°	10	2.235	15000
49.00	08C	08P	98.00	40	0.90	0.00	0.28	880-D4900L40-02	40.00	136.19	207.00	103.00	0.80	88°	10	1.970	15000
			147.00	40	0.90	0.00	0.28	880-D4900L40-03	40.00	185.19	256.00	152.00	0.80	88°	10	2.275	15000
50.00	08C	08P	100.00	40	0.80	0.00	0.28	880-D5000L40-02	40.00	139.18	210.00	105.00	0.81	88°	10	2.031	15000
			150.00	40	0.80	0.00	0.28	880-D5000L40-03	40.00	189.18	260.00	155.00	0.81	88°	10	2.430	15000
51.00	08C	08P	102.00	40	0.60	0.00	0.28	880-D5100L40-02	40.00	143.18	214.00	108.00	0.82	88°	10	2.110	15000
			153.00	40	0.60	0.00	0.28	880-D5100L40-03	40.00	193.18	264.00	158.00	0.82	88°	10	2.480	15000
52.00	08C	08P	104.00	40	0.50	0.00	0.28	880-D5200L40-02	40.00	145.17	216.00	110.00	0.82	88°	10	2.180	15000
			156.00	40	0.50	0.00	0.28	880-D5200L40-03	40.00	196.17	267.00	161.00	0.82	88°	10	2.595	15000
53.00	09C	09P	106.00	40	2.00	0.00	0.30	880-D5300L40-02	40.00	148.12	219.00	112.00	0.87	88°	10	2.307	5000
			159.00	40	2.00	0.00	0.30	880-D5300L40-03	40.00	200.12	271.00	164.00	0.87	88°	10	2.600	5000
54.00	09C	09P	108.00	40	1.90	0.00	0.30	880-D5400L40-02	40.00	150.11	221.00	114.00	0.88	88°	10	2.380	5000
			162.00	40	1.90	0.00	0.30	880-D5400L40-03	40.00	203.11	274.00	167.00	0.88	88°	10	2.714	5000
55.00	09C	09P	110.00	40	1.70	0.00	0.30	880-D5500L40-02	40.00	153.10	224.00	116.00	0.89	88°	10	2.349	5000
			165.00	40	1.70	0.00	0.30	880-D5500L40-03	40.00	208.10	279.00	171.00	0.89	88°	10	2.850	5000
56.00	09C	09P	112.00	40	1.60	0.00	0.30	880-D5600L40-02	40.00	156.10	227.00	118.00	0.89	88°	10	2.451	5000
			168.00	40	1.60	0.00	0.30	880-D5600L40-03	40.00	212.10	283.00	174.00	0.89	88°	10	2.977	5000
57.00	09C	09P	114.00	40	1.50	0.00	0.30	880-D5700L40-02	40.00	158.09	229.00	120.00	0.90	88°	10	2.530	5000
			171.00	40	1.50	0.00	0.30	880-D5700L40-03	40.00	215.09	286.00	177.00	0.90	88°	10	3.120	5000
58.00	09C	09P	116.00	40	1.40	0.00	0.30	880-D5800L40-02	40.00	161.08	232.00	122.00	0.91	88°	10	2.650	5000
			174.00	40	1.40	0.00	0.30	880-D5800L40-03	40.00	219.08	290.00	180.00	0.91	88°	10	3.593	5000
59.00	09C	09P	118.00	40	1.20	0.00	0.30	880-D5900L40-02	40.00	163.07	234.00	124.00	0.92	88°	10	2.703	5000
			177.00	40	1.20	0.00	0.30	880-D5900L40-03	40.00	222.07	293.00	183.00	0.92	88°	10	3.346	5000
60.00	09C	09P	120.00	40	1.10	0.00	0.30	880-D6000L40-02	40.00	166.06	237.00	126.00	0.93	88°	10	2.820	5000
			180.00	40	1.10	0.00	0.30	880-D6000L40-03	40.00	226.06	297.00	186.00	0.93	88°	10	3.570	5000
61.00	09C	09P	122.00	40	1.00	0.00	0.30	880-D6100L40-02	40.00	170.06	241.00	129.00	0.93	88°	10	3.032	5000
			183.00	40	1.00	0.00	0.30	880-D6100L40-03	40.00	231.06	302.00	190.00	0.93	88°	10	4.039	5000
62.00	09C	09P	124.00	40	0.80	0.00	0.30	880-D6200L40-02	40.00	172.05	243.00	131.00	0.94	88°	10	3.020	5000
			186.00	40	0.80	0.00	0.30	880-D6200L40-03	40.00	234.05	305.00	193.00	0.94	88°	10	4.115	5000
63.00	09C	09P	126.00	40	0.70	0.00	0.30	880-D6300L40-02	40.00	175.04	246.00	133.00	0.95	88°	10	3.173	5000
			189.00	40	0.70	0.00	0.30	880-D6300L40-03	40.00	238.04	309.00	196.00	0.95	88°	10	4.300	5000

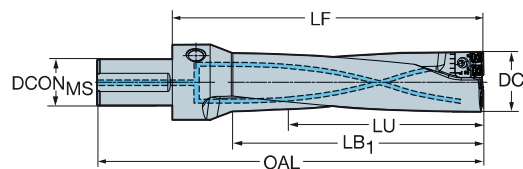
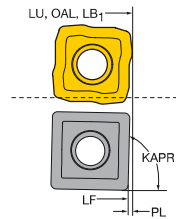
DC		Reserve onderdelen
		Wisselplaat-schroef
12.00-16.00	01-02	5513 020-87
16.50-19.50	03	5513 020-33
20.00-23.90	04	5513 020-58
24.00-28.50	05	5513 020-57
30.00-41.00	06-07	416.1-833
44.00-63.00	08-09	416.1-834

Ga voor de complete lijst van reserveonderdelen naar www.sandvik.coromant.com



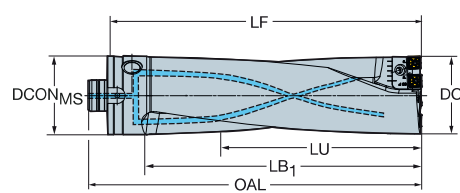
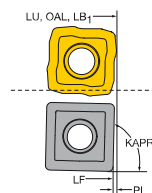
CoroDrill® 880 wisselplaatboor

Inwendige koelvloeistoftoevoer



Cilindrische schacht met plat vlak volgens ISO 9766

									Afmetingen, mm									
DC	C I I P				LU	CZ _{MS}	TCHAL	TCHAU	Bestelnummer	DCON _{MS}	LF	OAL	LB ₁	PL	KAPR	BAR	KG	RPMX
65.00	06C	06P	06P	06P	207.00	50	-0.30	0.30	880-D0650L50-03	50.00	275.70	357.00	212.77	1.30	88°	10	8,495	5000
					276.00	50	-0.30	0.30	880-D0650L50-04	50.00	344.70	426.00	281.77	1.30	88°	10	10,125	5000
66.00	06C	06P	06P	06P	207.00	50	-0.30	0.30	880-D0660L50-03	50.00	275.70	357.00	212.77	1.30	88°	10	8,470	5000
					276.00	50	-0.30	0.30	880-D0660L50-04	50.00	344.70	426.00	281.77	1.30	88°	10	7,900	5000
67.00	06C	06P	06P	06P	207.00	50	-0.30	0.30	880-D0670L50-03	50.00	275.70	357.00	212.77	1.30	88°	10	7,105	5000
					276.00	50	-0.30	0.30	880-D0670L50-04	50.00	344.70	426.00	281.77	1.30	88°	10	7,900	5000
68.00	06C	06P	06P	06P	207.00	50	-0.30	0.30	880-D0680L50-03	50.00	275.70	357.00	212.77	1.30	88°	10	8,460	5000
					276.00	50	-0.30	0.30	880-D0680L50-04	50.00	344.70	426.00	281.77	1.30	88°	10	7,900	5000
69.00	06C	06P	06P	06P	207.00	50	-0.30	0.30	880-D0690L50-03	50.00	275.70	357.00	212.77	1.30	88°	10	8,460	5000
					276.00	50	-0.30	0.30	880-D0690L50-04	50.00	344.70	426.00	281.77	1.30	88°	10	7,900	5000
70.00	06C	06P	06P	06P	222.00	50	-0.30	0.30	880-D0700L50-03	50.00	300.60	382.00	249.63	1.40	88°	10	9,485	5000
					296.00	50	-0.30	0.30	880-D0700L50-04	50.00	374.60	456.00	323.63	1.40	88°	10	10,980	5000
71.00	06C	06P	06P	06P	222.00	50	-0.30	0.30	880-D0710L50-03	50.00	300.60	382.00	249.63	1.40	88°	10	9,450	5000
					296.00	50	-0.30	0.30	880-D0710L50-04	50.00	374.60	456.00	323.63	1.40	88°	10	11,217	5000
72.00	06C	06P	06P	06P	222.00	50	-0.30	0.30	880-D0720L50-03	50.00	300.60	382.00	249.63	1.40	88°	10	9,515	5000
					296.00	50	-0.30	0.30	880-D0720L50-04	50.00	374.60	456.00	323.63	1.40	88°	10	11,320	5000
73.00	06C	06P	06P	06P	222.00	50	-0.30	0.30	880-D0730L50-03	50.00	300.60	382.00	249.63	1.40	88°	10	9,400	5000
					296.00	50	-0.30	0.30	880-D0730L50-04	50.00	374.60	456.00	323.63	1.40	88°	10	11,370	5000
74.00	06C	06P	07P	07P	222.00	50	-0.30	0.30	880-D0740L50-03	50.00	300.60	382.00	249.63	1.40	88°	10	9,350	5000
					296.00	50	-0.30	0.30	880-D0740L50-04	50.00	374.60	456.00	323.63	1.40	88°	10	11,275	5000
75.00	07C	07P	07P	07P	237.00	50	-0.30	0.30	880-D0750L50-03	50.00	305.60	387.00	255.15	1.40	88°	10	10,250	5000
					316.00	50	-0.30	0.30	880-D0750L50-04	50.00	384.60	466.00	334.15	1.40	88°	10	12,325	5000
76.00	07C	07P	07P	07P	237.00	50	-0.30	0.30	880-D0760L50-03	50.00	305.60	387.00	255.15	1.40	88°	10	10,700	5000
					316.00	50	-0.30	0.30	880-D0760L50-04	50.00	384.60	466.00	334.15	1.40	88°	10	12,250	5000
77.00	07C	07P	07P	07P	237.00	50	-0.30	0.30	880-D0770L50-03	50.00	305.60	387.00	255.15	1.40	88°	10	10,700	5000
					316.00	50	-0.30	0.30	880-D0770L50-04	50.00	384.60	466.00	334.15	1.40	88°	10	12,268	5000
78.00	07C	07P	07P	07P	237.00	50	-0.30	0.30	880-D0780L50-03	50.00	305.60	387.00	255.15	1.40	88°	10	10,700	5000
					316.00	50	-0.30	0.30	880-D0780L50-04	50.00	384.60	466.00	334.15	1.40	88°	10	12,385	5000
79.00	07C	07P	07P	07P	237.00	50	-0.30	0.30	880-D0790L50-03	50.00	305.60	387.00	255.15	1.40	88°	10	10,700	5000
					316.00	50	-0.30	0.30	880-D0790L50-04	50.00	384.60	466.00	334.15	1.40	88°	10	12,230	5000



VL koppeling

									Afmetingen, mm									
DC	C I I P				LU	CZ _{MS}	TCHAL	TCHAU	Bestelnummer	DCON	LF	OAL	LB ₁	PL	KAPR	BAR	KG	RPMX
80.00	07C	07P	07P	07P	252.00	80	-0.30	0.30	880-D0800V80-03	80.00	330.50	350.00	287.61	1.50	88°	10	10,500	5000
					336.00	80	-0.30	0.30	880-D0800V80-04	80.00	414.50	434.00	371.61	1.50	88°	10	13,300	5000
81.00	07C	07P	07P	07P	252.00	80	-0.30	0.30	880-D0810V80-03	80.00	330.50	350.00	287.61	1.50	88°	10	12,700	5000
					336.00	80	-0.30	0.30	880-D0810V80-04	80.00	414.50	434.00	371.61	1.50	88°	10	13,125	5000
82.00	07C	07P	07P	07P	252.00	80	-0.30	0.30	880-D0820V80-03	80.00	330.50	350.00	287.61	1.50	88°	10	12,700	5000
					336.00	80	-0.30	0.30	880-D0820V80-04	80.00	414.50	434.00	371.61	1.50	88°	10	13,205	5000
83.00	07C	07P	07P	07P	252.00	80	-0.30	0.30	880-D0830V80-03	80.00	330.50	350.00	287.61	1.50	88°	10	12,700	5000
					336.00	80	-0.30	0.30	880-D0830V80-04	80.00	414.50	434.00	371.61	1.50	88°	10	15,100	5000
84.00	07C	07P	07P	07P	252.00	80	-0.30	0.30	880-D0840V80-03	80.00	330.50	350.00	287.61	1.50	88°	10	12,700	5000
					336.00	80	-0.30	0.30	880-D0840V80-04	80.00	414.50	434.00	371.61	1.50	88°	10	13,300	5000

Cassettes worden meegeleverd, wisselplaten worden apart verkocht



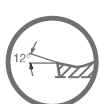
J42



L2



J62



J35



N23



N6



N15



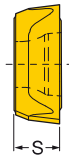
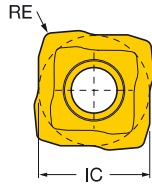
J48

CoroDrill® 880 boorwisselplaat

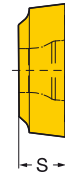
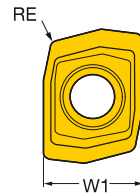
Centrumwisselplaat



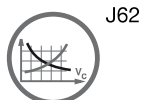
880..C



880-01..C



	INSUC	Bestelnummer	Afmetingen, mm														
			P	M	K	N		S		H		S	RE	IC	W1		
			1044	1044	1144	1044	1044	H13A	NT34	1044	1144	H13A	1044				
Gemiddelde voeding	01C	C	880-01 02 03H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	2,20	0,30		4,8
	02C	C	880-02 02 04H-C-GM	☆	☆	☆	☆	☆	☆	★	☆	☆	☆	2,40	0,40	4,9	
		C	880-02 02 04H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	2,40	0,40	4,9	
	03C	C	880-03 03 05H-C-GM	☆	☆	☆	☆	☆	☆	☆	★	☆	☆	2,60	0,50	5,7	
		C	880-03 03 05H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	2,60	0,50	5,7	
	04C	C	880-04 03 05H-C-GM	☆	☆	☆	☆	☆	☆	☆	★	☆	☆	2,80	0,50	6,8	
		C	880-04 03 05H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	2,80	0,50	6,8	
	05C	C	880-05 03 05H-C-GM	☆	☆	☆	☆	☆	☆	☆	☆	★	☆	3,00	0,50	8,4	
		C	880-05 03 05H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	3,00	0,50	8,4	
	06C	C	880-06 04 06H-C-GM	☆	☆	☆	☆	☆	☆	☆	☆	★	☆	3,50	0,60	10,2	
		C	880-06 04 06H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	3,50	0,60	10,2	
	07C	C	880-07 04 06H-C-GM	☆	☆	☆	☆	☆	☆	☆	☆	★	☆	4,00	0,60	12,4	
		C	880-07 04 06H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	4,00	0,60	12,4	
	08C	C	880-08 05 08H-C-GM	☆	☆	☆	☆	☆	☆	☆	☆	★	☆	4,50	0,80	14,9	
		C	880-08 05 08H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	4,50	0,80	14,9	
	09C	C	880-09 06 08H-C-GM	☆	☆	☆	☆	☆	☆	☆	☆	☆	★	5,50	0,80	17,9	
		C	880-09 06 08H-C-LM	★	☆	★	☆	☆	★	☆	☆	☆	☆	5,50	0,80	17,9	
	Hoge voeding	01C	C	880-01 02 03H-C-GR	★		★	☆			☆			★	2,20	0,30	
02C		C	880-02 02 04H-C-GR	★	☆	★	☆			☆			☆	2,40	0,40	4,9	
03C		C	880-03 03 05H-C-GR	★	☆	★	☆			☆			☆	2,60	0,50	5,7	
04C		C	880-04 03 05H-C-GR	★	☆	★	☆			☆			☆	2,80	0,50	6,8	
05C		C	880-05 03 05H-C-GR	★	☆	★	☆			☆			☆	3,00	0,50	8,4	
06C		C	880-06 04 06H-C-GR	★	☆	★	☆			☆			☆	3,50	0,60	10,2	
07C		C	880-07 04 06H-C-GR	★	☆	★	☆			☆			☆	4,00	0,60	12,4	
08C		C	880-08 05 08H-C-GR	★	☆	★	☆			☆			☆	4,50	0,80	14,9	
09C		C	880-09 06 08H-C-GR	★	☆	★	☆			☆			☆	5,50	0,80	17,9	

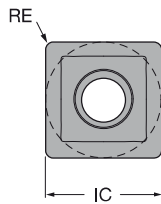


CoroDrill® 880 boorwisselplaat

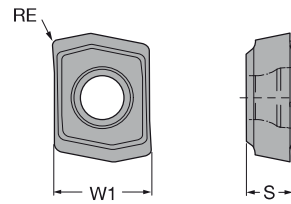
Omtrekwisselplaat



880..P



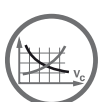
880-01..P



	INSUC	Bestelnummer	P		M		K		N		S		H		Afmetingen, mm						
			4324	4334	4344	2044	4334	4344	4324	4334	4344	H13A	N124	2044	4344	H13A	4334	4344	s	RE	IC
Gemiddelde voeding	01P	P	880-01 02 W04H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	2.20	0.40		4.8
		P	880-01 02 W04H-P-MS			★					★	★		☆	☆	☆	☆	2.20	0.40		4.8
	02P	P	880-02 02 W04H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	2.40	0.40	5.1	
		P	880-02 02 W05H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	2.40	0.50	5.1	
		P	880-02 02 W05H-P-MS			★					★	★		☆	☆	☆	☆	2.40	0.50	5.1	
	03P	P	880-03 03 W05H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	2.60	0.50	6.0	
		P	880-03 03 W06H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	2.60	0.60	6.0	
		P	880-03 03 W06H-P-MS			★					★	★		☆	☆	☆	☆	2.60	0.60	6.0	
	04P	P	880-04 03 W05H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	2.80	0.50	7.4	
		P	880-04 03 W07H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	2.80	0.70	7.4	
		P	880-04 03 W07H-P-MS			★					★	★		☆	☆	☆	☆	2.80	0.70	7.4	
	05P	P	880-05 03 W05H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	3.00	0.50	8.9	
		P	880-05 03 W08H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	3.00	0.80	8.9	
		P	880-05 03 W08H-P-MS			★					★	★		☆	☆	☆	☆	3.00	0.80	8.9	
	06P	P	880-06 04 W06H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	3.50	0.60	10.7	
		P	880-06 04 W08H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	3.50	0.80	10.7	
		P	880-06 04 W08H-P-MS			★					★	★		☆	☆	☆	☆	3.50	0.80	10.7	
	07P	P	880-07 04 W06H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	4.00	0.60	12.7	
	P	880-07 04 W10H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	4.00	1.00	12.7		
	P	880-07 04 W10H-P-MS			★					★	★		☆	☆	☆	☆	4.00	1.00	12.7		
08P	P	880-08 05 W08H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	4.50	0.80	15.5		
	P	880-08 05 W10H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	4.50	1.00	15.5		
	P	880-08 05 W10H-P-MS			★					★	★		☆	☆	☆	☆	4.50	1.00	15.5		
09P	P	880-09 06 W08H-P-GM	☆	☆	☆						☆	☆	☆	★	☆	☆	5.50	0.80	18.6		
	P	880-09 06 W10H-P-LM	☆	★	☆						★	☆	☆	☆	☆	☆	5.50	1.00	18.6		
	P	880-09 06 W10H-P-MS			★					★	★		☆	☆	☆	☆	5.50	1.00	18.6		
Hoge voeding	01P	P	880-01 02 W04H-P-GR	☆	★	☆						☆	☆	★	☆	☆	2.20	0.40		4.8	
	02P	P	880-02 02 W05H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	2.40	0.50	5.1		
		P	880-02 02 W05H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	2.40	0.50	5.1	
	03P	P	880-03 03 W06H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	2.60	0.60	6.0	
		P	880-03 03 W06H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	2.60	0.60	6.0	
	04P	P	880-04 03 W07H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	2.80	0.70	7.4	
		P	880-04 03 W07H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	2.80	0.70	7.4	
	05P	P	880-05 03 W08H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	3.00	0.80	8.9	
		P	880-05 03 W08H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	3.00	0.80	8.9	
	06P	P	880-06 04 W10H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	3.50	1.00	10.7	
		P	880-06 04 W10H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	3.50	1.00	10.7	
	07P	P	880-07 04 W12H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	4.00	1.20	12.7	
		P	880-07 04 W12H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	4.00	1.20	12.7	
	08P	P	880-08 05 W12H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	4.50	1.20	15.5	
		P	880-08 05 W12H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	4.50	1.20	15.5	
	09P	P	880-09 06 W12H-P-GR	☆	★	☆						☆	☆	☆	☆	☆	☆	5.50	1.20	18.6	
		P	880-09 06 W12H-P-GT	☆	☆	☆						☆	☆	☆	☆	☆	☆	5.50	1.20	18.6	



J36



J62



J35



J35



N23